

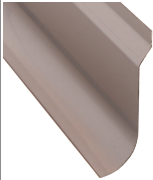





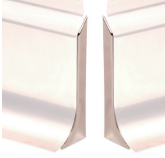

	Installation manual of stainless steel rounded skirting profiles	INFOTEC N° B - 10.06
		REV. 00

Application: Bigisopanel

## STAINLESS STEEL ROUNDED SKIRTING PROFILES - INSTALLATION MANUAL

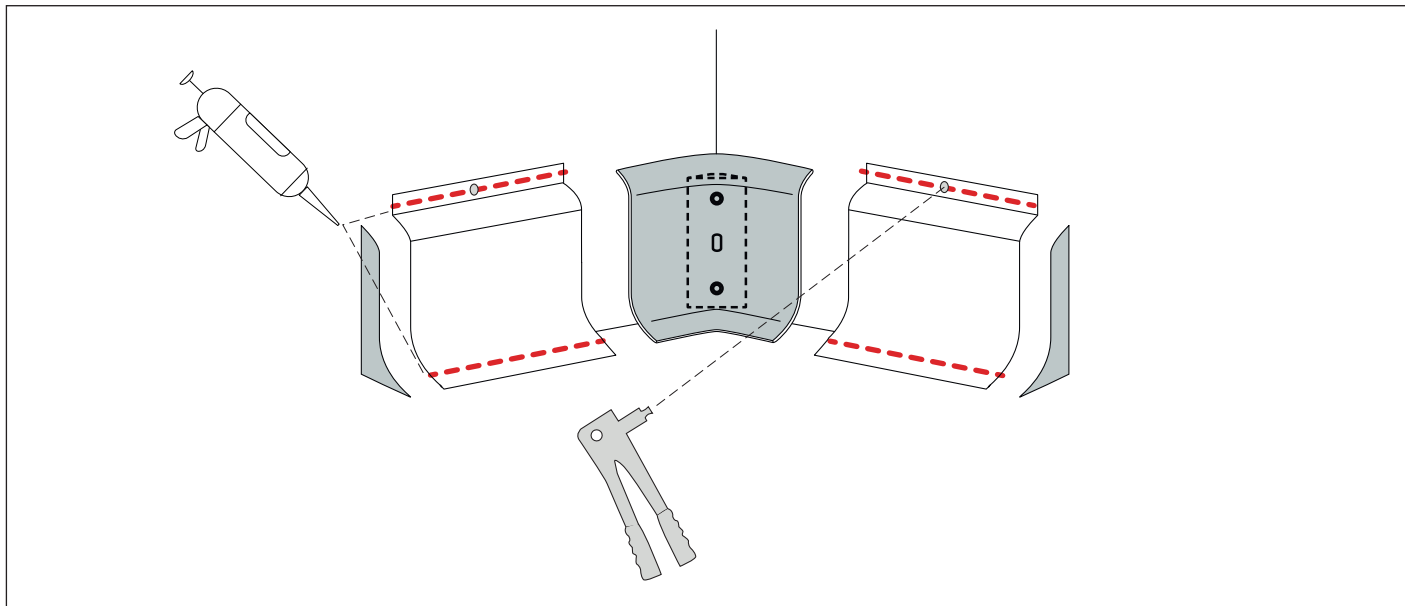
Stainless steel rounded skirting boards are 0.8 mm thick AISI 304 2B sheet metal profiles, supplied in 4 metre long bars. The procedure for applying skirting boards to cover the edges between the floor and wall is shown below.

### Bill of materials

	IX rounded contour profile – bars 4 mt Code: 02640304
	Rivets 3.8x14 (Nr. 3 each mt.) Code: 04920005
	Support for closed angle Code: 02400003
	Self-perforating screw 4.2 x 19 (Nr. 2 each support) Code: 04854004
	Closed angle PVC chromium plated Code: 02400055
	Open angle PVC chromium plated Code: 02400056
	R./L. end piece PVC chromium plated (1 R. and 1 L. for each door) Code: 02400057 / 02400058
	Sealant grey (1 each 7,5 mt.) Code: 04015074

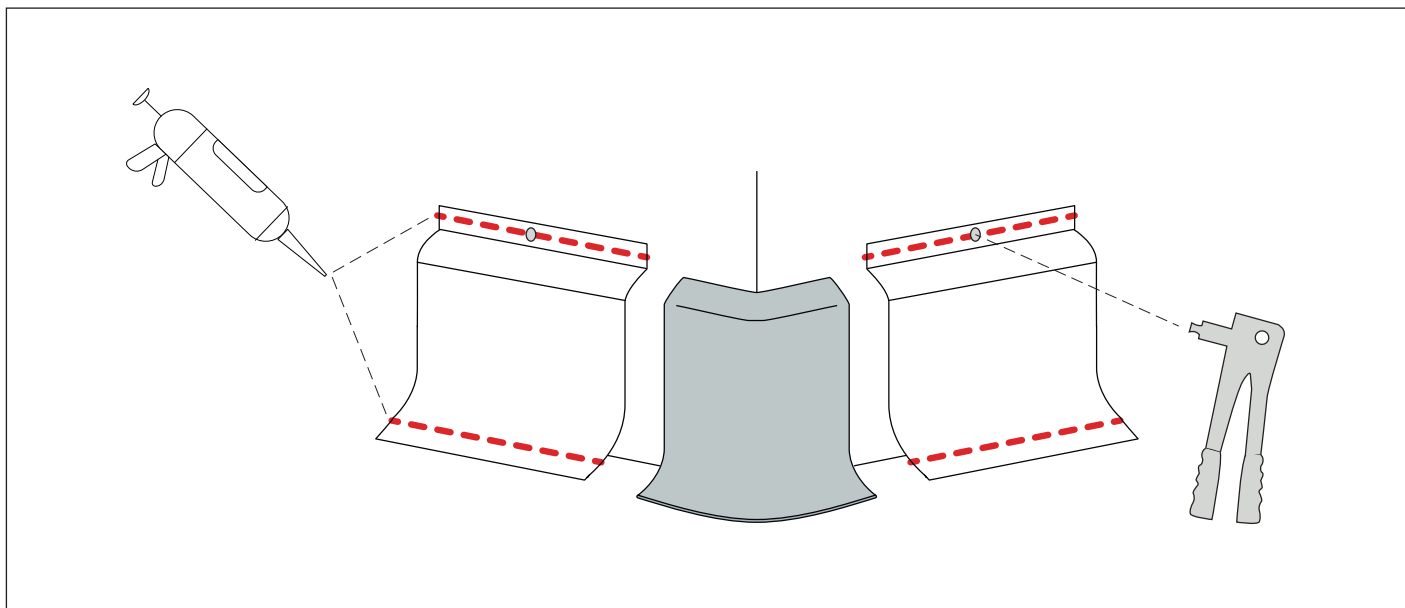
## PROCEDURE

### • Closed angle



1. Fasten the closed corner support 02400003 on the corner with 2 self-drilling screws 04854004;
2. Place skirting profile IX on the wall, along the edges between the floor and wall;
3. Place a bead of grey silicone 04015074 between the skirting board profile and the wall, and between the skirting board profile and the floor;
4. Fix the profile to the wall with rivets 3.8x14 code 04920005. Use 3 rivets per 1 linear metre of profile;
5. Cover the closed corner between the two skirting boards with the chrome-plated PVC closed corner piece 02400055. Fix the closed chrome-plated PVC angle with grey sealant 04015074;
6. If there are doors along the walls, close the gap between the skirting board and wall with the special right/left chrome PVC end piece 02400057 / 02400058. Fix the terminal with grey silicone 04015074.

### • Open angle



1. Place skirting profile IX on the wall, along the edges between the floor and wall;
2. Place a bead of grey silicone 04015074 between the skirting board profile and the wall, and between the skirting board profile and the floor;
3. Fix the profile to the wall with rivets 3.8x14 code 04920005. Use 3 rivets per 1 linear metre of profile;
4. Cover the open corner between the two skirting boards with the special chrome-plated PVC open corner 02400056. Fix the chrome-plated PVC open angle with grey sealant 04015074.